

Date: Monday, 31/03/2008 11:48:00 AM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: MOUNTING PLATE
Job Number	: 38147		
Estimate Number	: 10597		
P.O. Number	:	Part Number	: D2481
This Issue	: 31/03/2008 S.O. No. :	Drawing Number	: D2481 REV A1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 27/03/2008 Type : SMALL /MED FAB	Drawing Revision	: A1
Previous Run	: 38147	Material	:
Written By	: <u>JP 08.03.31</u>	Due Date	: 04/04/2008 Qty: 16 Um: Each
Checked & Approved By	:		
Comment	: Est. B 05.07.07 Now purchased KJ/JLM Est Rev:C 08-03-27 now on water jet DD verified by:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D2481

Dwg Rev: A1Prog Rev: A1

HB 8-3-31

2-Deburr if necessary

2.0	M304S16GA	304/316 .063 Sheet
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Comment: Qty.: 0.0159 sf(s)/Unit Total : 0.2544 sf(s)

304/316 .063 Sheet

Batch: 106860

HB 8-3-31

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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HB 8-3-31

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: Deburr if necessary.

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING PLATE

Job Number: 38147

Part Number: D2481

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/04/01 (24)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5737

08/04/01 (27)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/04/03

Job Completion



mf

08-04-01

h

Date: Wednesday, 3/26/2008 9:33:42 AM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: MOUNTING PLATE
Job Number	: 38147		
Estimate Number	: 10597		
P.O. Number	:	Part Number	: D2481
This Issue	: 3/26/2008 S.O. No. :	Drawing Number	: D2481 REV A1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / /	Drawing Revision	: A1
Previous Run	:	Material	:
Written By	:	Due Date	: 4/4/2008
Checked & Approved By	: <u>JD 08.3.26</u>	Qty:	16 Um: Each
Comment	: Est. B 05.07.07 Now purchased KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O

Material release note is required

water jet

2.0	D2481F	Lower Mount Plate
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 16.0000 Each(s)
Lower Mount Plate

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: Recieve & Inspect for Transit Damage
Ensure Material Release Note is attached

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK
Inspect dimensions as per inspection template D2481

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
Deburr and radius corners as per Dwg D2481

6.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 3/26/2008 9:33:42 AM

User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING PLATE

Job Number: 38147

Part Number: D2481

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

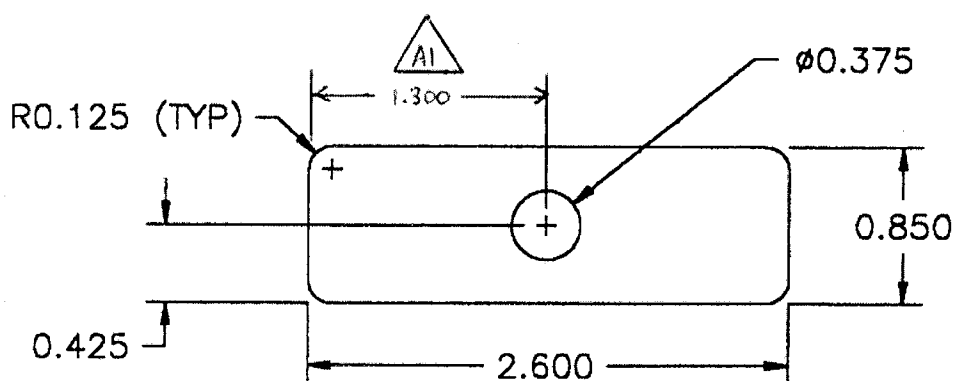
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	MIKE M	DRAWING NO.	REV. A
CHECKED <i>Be</i>	APPROVED <i>Be</i>	D2481	SHEET 1 OF 1
DATE	TITLE	SCALE	
96:05:14	MOUNTING PLATE	1:1	
AI	#17 02.04.30	ADD 1.300 DIMENSION AND NOTES 2 & 3	

RELEASED
96/10/02 DS



NOTES:

- 1) MATERIAL: 304/316 SS 0.063 THICK
- 2) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 38147

